

NS-254GS-H/S

自动双针裤襻机
Automatic Double Needle
Belt-Loop Attaching Machine



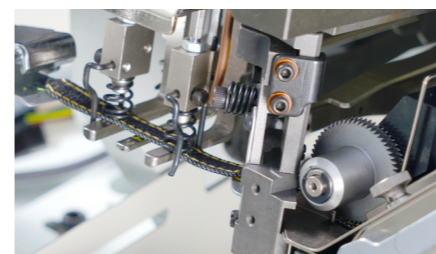
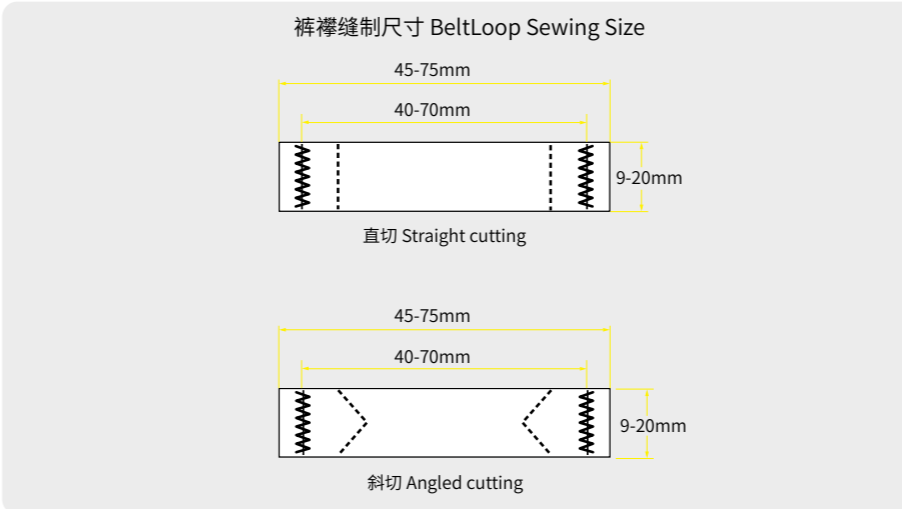
产品特点 / Product features

- 1、裤襻自动筛选、切断、折边、送料和套结工序一次性完成，省时省力。
- 2、简单的参数设置即可实现裤襻长度、裤襻收位、外摆梭针位等的调整，操作简单。
- 3、电机驱动的送襻装置，调节更简单，效率更高。
- 4、斜切和直切模式的转换通过简单的调整即可轻松实现。
- 5、标配可调节升降机架，简单调节实现轻松缝纫。

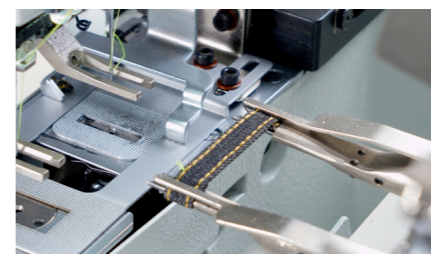
1. The automatic selecting, cutting, folding, feeding and bartacking processes of belt loops are completed at once, saving time and effort.
2. Simple parameter settings can realize the adjustment of the length of the belt loop, the position of the belt loop, the position of the outer shuttle hook needle, etc., and the operation is simple.
3. The motor-driven feeding device is simpler to adjust and more efficient.
4. The switching conversion of angled chamfering and straight cutting modes can be easily achieved through simple adjustments.
5. The standard adjustable lifting frame is equipped with simple adjustment to achieve easy sewing.



性能优势 / Performance advantage



通过调整在斜切和直切模式之间转换
The conversion of angled cutting and straight cutting modes



折叠叉精准抓取
Folding fork for precise grasping



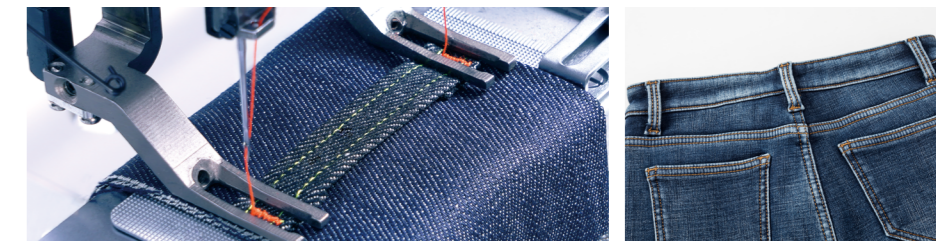
缝制时间提速到 1.2 秒 / 裤襻 (28 针)
Sewing time is accelerated to 1.2 seconds/
belt loop (28 stitches)



标配可升降调节机架
Standard configuration can be raised and lowered to adjust the rack

适用范围 / Scope of application

用于牛仔裤和休闲裤裤襻的一次成型，操作简单易学，省时省力。具有自动筛选、切断、折边及套结等工序一次性完成。
It is used for the one-time forming of jeans and casual pants loopers, which is easy to learn and save time and effort. With automatic selecting, cutting, folding and bartacking processes completed at one time.



规格参数 / Specification parameter

| | |
|--|--|
| 规格 Specification | NS-254GS-H/S |
| 线迹 Trace | 锁式 Lockstitch |
| 缝制工序 Sewing process | automatic selecting, cutting, folding and bartacking processes completed at one time |
| 最高缝制速度 Maximum sewing speed | 2800rpm(缝制间距 3.4mm 以下) (Sewing spacing less than 3.4mm) |
| 使用机针 Needle | DPx17(19#~21#) |
| 针数 Number of stitches | 28, 36, 42 (在操作面板上选择) (Select from the Operation panel) |
| 针距 Stitch distance | 45-75mm (1-11/16" ~ 2-3/4") |
| 压脚上升量 Presser foot rise | 21mm |
| 加固缝套结宽度 Reinforce stitch the width of the bartacking | 1.0-3.5mm |
| 加固缝裤襻宽度 Reinforce stitch the belp loop width | 9-20mm |
| 加固缝裤襻长度 Reinforce stitch the belp loop length | 45-75mm |
| 送布方式 Cloth feeding mode | 连续送布 (脉冲马达驱动方式) Continuous cloth feeding (pulse motor drive mode) |
| 加固缝图案记忆量 Reinforcement stitch pattern memory | 标准容量 9 个图案 Standard capacity 9 patterns |
| 线迹调整方式 Stitch adjustment mode | 操作盘输入方式 Operation panel input mode |
| 电压 Voltage | AC220V,50/60Hz |
| 气压 Air pressure | 0.5MPa 1.8L/min |
| 净重 Net weight | 230kg |
| 包装尺寸 Package size | 1200×800×1350 mm(L×W×H) |